

Work Order ID 100294-2

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100294

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Item ID: D205-523-043

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Slide Bar Assembly

Start Date: 5/28/13 Start Qty: 3

6

Cust Item ID:

Required Date: 5/28/13 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: MJS

Date: 13-04-24 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
d205-523	Rev F

100	Pick Kit	0.00
-----	----------	------

100

Packaging	Memo	0.00
-----------	------	------

Packaging		
-----------	--	--

3

Ø

FF
13-05-10

110	Small Fab	0.00
-----	-----------	------

110

Small Fab	Memo	0.00
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Small Fab	Assemble as per Dwg D205-523-043	
-----------	----------------------------------	--

3

Ø

FF
13-05-10

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC	Memo	0.00
----	------	------

Quality Control		
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27
13510

3

Work Order ID 100294

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Page 2

Item ID: D205-523-043

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Slide Bar Assembly

Start Date: 5/28/13 Start Qty: 6.00 *6*

Cust Item ID:

Required Date: 5/28/13 Req'd Qty: 6.00 *6*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

PPP 100520

3x

SP
13-5-16

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/5/21

MF
13-5-17

Picklist Print

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Work Order ID: 100294
Parent Item: D205-523-043
Parent Item Name: Slide Bar Assembly

Start Date: 5/28/13
Start Qty: 6.00

Required Date: 5/28/13
Required Qty: 6.00

Comments: IPP B02.04.04 Updated Drawing and Added Inspection Level 2ISM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3011-1 Rappel		Manufactured	No			110	Each	5.0000	1	6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST199		5							
				86212		1							
				90100		4							
AN960JD616L Washer		Purchased	No		120418	110	Each	0.0000	2	12			
MS21042L6 Nut		Purchased	No			110	Each	222.0000	2	12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		222							
				117677		25							
				118927		48							
				120308		2							
				122441		19							
				123248		128							
33116 Stud Fitting		Purchased	No			110	Each	7.0000	2	12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST397		7							
				122894		7							
D3012-1 Decal		Manufactured	No			110	Each	13.0000	2	12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		13							
				86838		1							
				88954		12							

FF 13-05-10

24

6 12 FF 13-05-10

6 12 FF 13-05-10

6 12

2 12 FF 13-05-10

6 12

2 12 FF 13-05-10

3 10

Picklist Print

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Work Order ID: 100294
 Parent Item: D205-523-043
 Parent Item Name: Slide Bar Assembly

Start Date: 5/28/13

Required Date: 5/28/13

Start Qty: 6.00

Required Qty: 6.00

D3012-3
 Decal
 Manufactured No

110 Each 13.0000 2 12

FF 13-05-10

Location

Loc Qty

Loc Code

ST023

13

86740

1

88956

12

6 ~~10~~

D3012-5
 Decal
 Manufactured No

110 Each 11.0000 2 12

FF 13-05-10

Location

Loc Qty

Loc Code

ST023

11

86743

1

88304

10

8 ~~10~~

D205-523-013
HELI-RAPPEL INSTALLATION
(CAN BE INSTALLED ON
EITHER SIDE AS SHOWN)

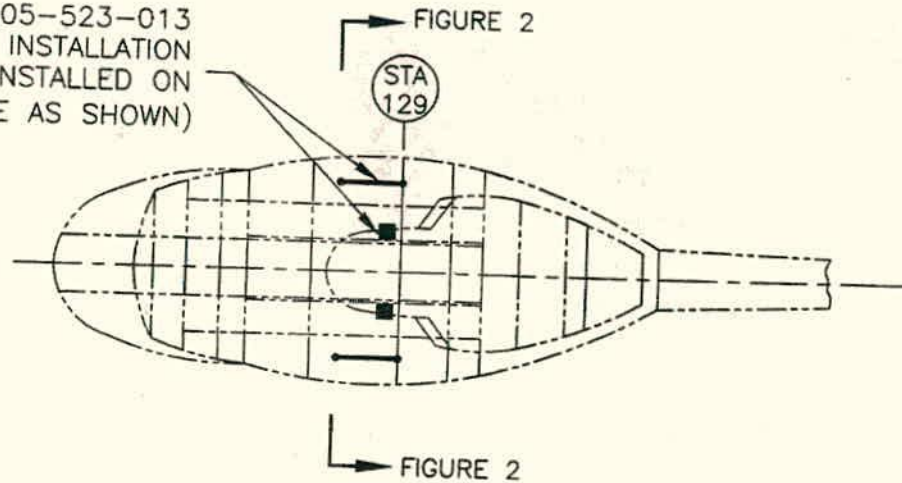


Figure 1 - Location of *Heli-Rappel™* Installation

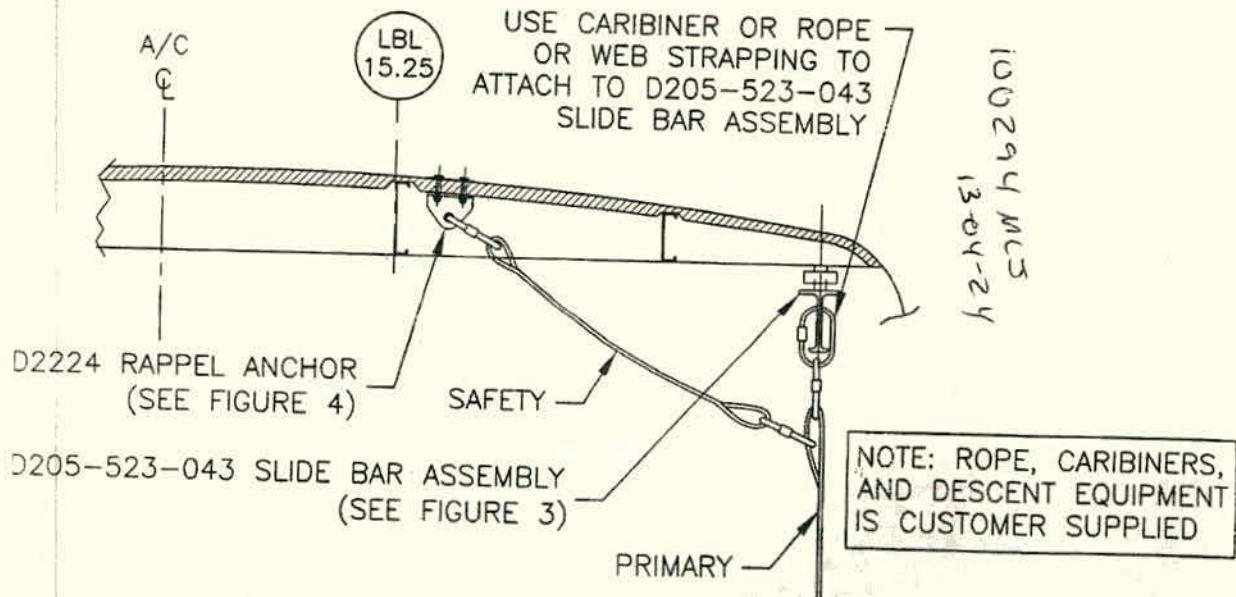


Figure 2 - Location of *Heli-Rappel™* Installation
LH Installation Shown, RH Opposite
(View Looking Aft - Section Rotated 90° CCW)

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Revision: F
Date: 01.03.29

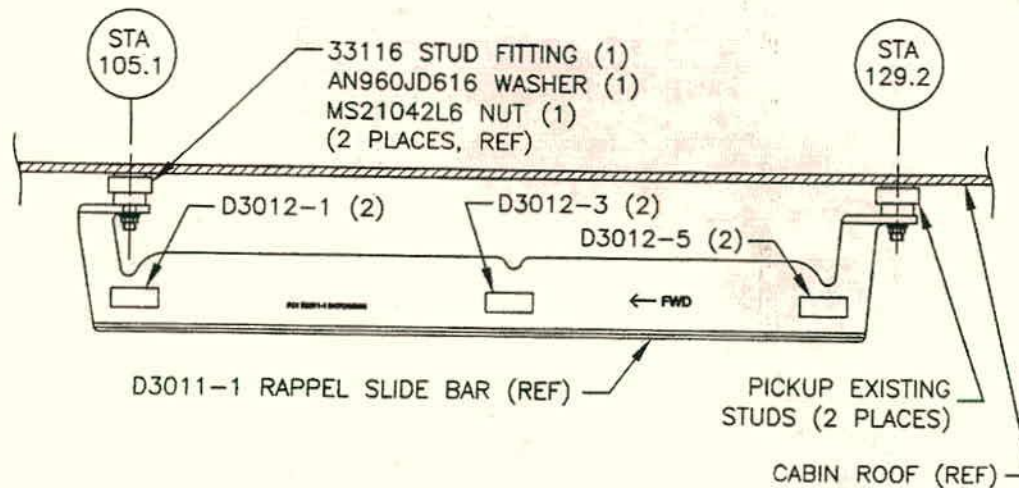


Figure 3 - Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

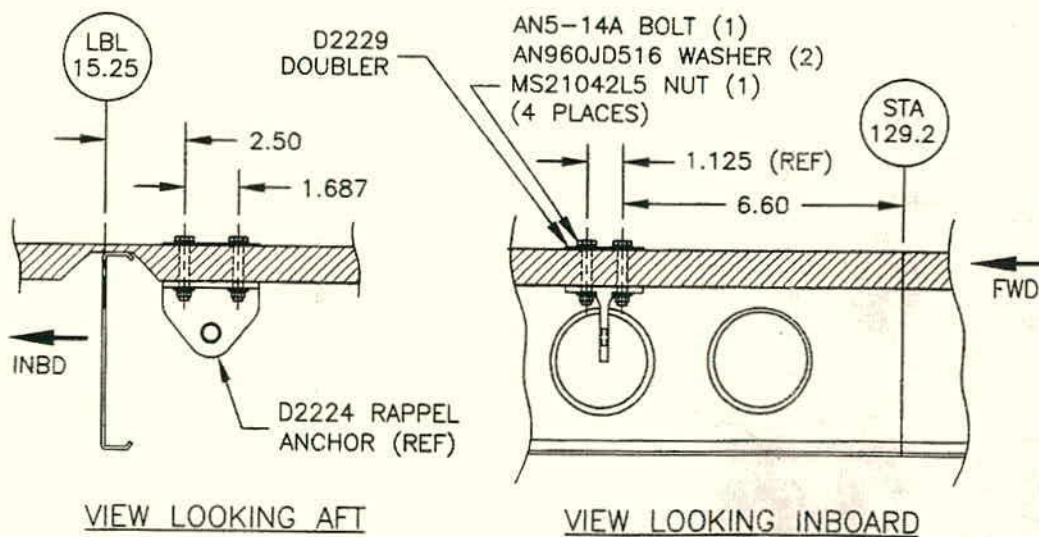


Figure 4 - D2224 Rappel Anchor Installation

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